

NEW!

100 SERIES

WINDOWS & PATIO DOORS



FOR PROFESSIONALS

WINDOWS • DOORS
Andersen® 



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|--------------------|--------------------------------|
| 4 | 1 |
| EXTERIOR COLORS | BEAUTIFUL WHITE INTERIOR |
| □ □ □ □ | |

See page 6 for details.



Affordably rich color. Made to last.*

The Andersen® 100 Series is a new product line of affordable, low-maintenance windows and doors, available in rich exterior colors that won't fade, flake, blister or peel.* These products are built to look and perform as beautifully in 10 years as the day they were installed. You can give your customers a lot to like at a very likable price.

What homeowners want.

- Low cost and low maintenance
- Dark exterior color options
- Beautiful matte finish, inside and out
- Energy-efficient performance
- Smooth operation
- Owner-to-Owner® limited warranty
- Easy tax credit qualification**
- Environmentally responsible

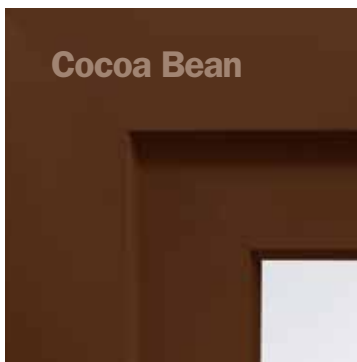
What professionals need.

- Easy to install
- Rigid and strong
- Reliable performance
- Broad range of styles, sizes and options
- Custom sizing in 1/8" increments
- Dark exterior colors that perform beautifully in extreme heat*
- Industry's largest service network

Made possible with Fibrex® material.

Only Andersen manufactures windows and doors with Fibrex material, our patented, field-proven composite material that allows us to offer high-quality and low-maintenance products at a lower cost. See page 8 for more information on our exclusive Fibrex material.

ENGINEERED WITH
FIBREX®



* See the limited warranty for details.

** See the Andersen Manufacturer's Certification Statement for a list of products that meet the eligibility requirements for the tax credit under Section 25C of the Internal Revenue Code as amended by the American Recovery and Reinvestment Act of 2009. Andersen bears no responsibility for validating or obtaining the tax credit and expressly disclaims any responsibility for determining whether a particular purchase or application qualifies for the tax credit. Further, Andersen does not intend to and is not providing legal or tax advice and recommends that purchasers consult their own tax advisor or the IRS to determine whether the products they purchase for a particular application qualify for the tax credit.

Printing limitations prevent exact color replication. See your Andersen supplier for actual samples.

What homeowners want.

Whether style, durability, value or sustainability drives a customer's buying decision, you'll have it covered with Andersen® 100 Series windows and patio doors. Homeowners will welcome them into their homes. They are easy on the eyes, easy to own, easier on the environment and — best of all — easy on the pocketbook.

Beauty

Good looks are about much more than **great colors** alone with 100 Series products. They also feature **clean lines, seamless corners and a beautiful, smooth matte finish.** Multiple options, shapes and sizes will help homeowners further express their style.

Strength

With their **Fibrex®** material construction, 100 Series windows and doors offer the **strength of solid wood** and twice the stability and rigidity of vinyl. The composition of Fibrex material, which has **more than 30 U.S. patents**, ensures your windows and doors will last for decades.

Responsibility

At a time when more people care about the environmental impact of their choices, homeowners can feel good about choosing 100 Series products. The **frame and sash contain 40% pre-consumer reclaimed wood fiber by weight**, and the **glass contains 12% reclaimed glass by weight.**



Dark colors withstand high temperatures.*



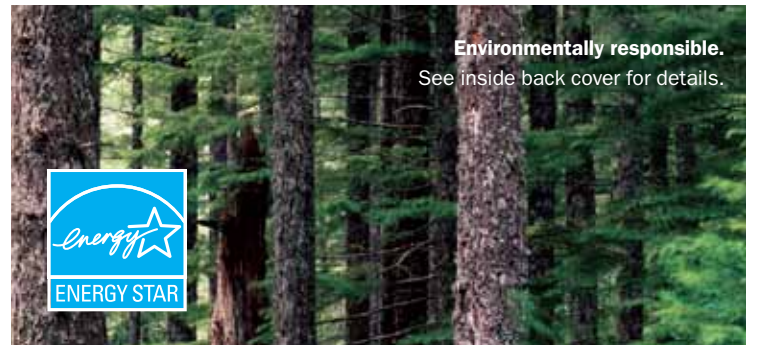
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EXTERIOR
COLORS



1

BEAUTIFUL
WHITE
INTERIOR



Environmentally responsible.
See inside back cover for details.



Energy-efficient performance.

See page 5 for performance details.

* See the limited warranty for details.

HOMEOWNERS
GET BACK
30%
up to \$1,500
via TAX CREDIT*

100 SERIES



Easy drywall returns.
See page 4 for
frame options.

Vinyl corner seam



100 Series corner seam



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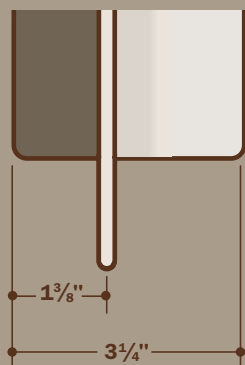
What professionals need.

Wherever you work and whatever style of home you're building or remodeling, you'll find a window or door to match in the Andersen® 100 Series product line. Enjoy easy installation on the jobsite, along with superior product performance and unbeatable service after the job is done. All 100 Series windows feature a 3-1/4" total width, which provides plenty of space for easy drywall returns.

Drawings depict window dimensions.
Patio doors feature a 5-1/8" frame width.

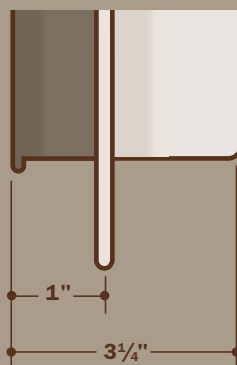
1-3/8" Flange Setback

This popular style offers the greatest flexibility and looks great with any siding or trim.



1" Flange Setback with Stucco Key

Hide normal shrinkage around the frame to easily create a perfect stucco finish.



Replacement Configuration

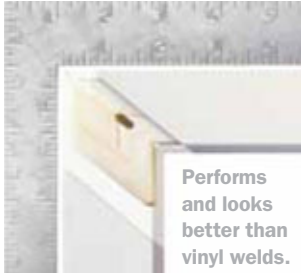
Order 100 Series products without a nailing flange for replacement projects.



Easy to install.

Convenient integral nailing flange.

100 Series windows and patio doors feature an **integral nailing flange** or **pre-drilled frames** and easy-to-use jamb clips for replacement windows.



Arrives square, stays square.

Andersen uses innovative **corner key joints** at right-angle corners to keep windows and doors square and strong. Corner keys bond with Fibrex® material to create a rigid frame and sash that holds square from loading dock through installation. These joints also increase resistance to bowing and racking force for better installations.

Endless style and size options.

Custom sizing available in 1/8" increments.

Choose from five popular window styles, plus a complementary gliding patio door. A variety of arch top shapes, Springline™ shapes, and circles, half-circles and quarter-circles are also available. While all this comes in 1,200 standard sizes, custom sizing is available in 1/8" increments to meet almost any need.

For projects involving double or triple window combinations, 100 Series windows are available in single, seamless frames that make beautiful windows that are easy to install. Gliding windows are also available in the popular XO configuration.



Seamless integral mulls



XO configuration



Arch Top™, Springline™, circles, half-circles and quarter-circles

Superior performance.

When it comes to installed windows and doors, no news is good news. That's why we built such exceptional performance into 100 Series products: so you won't have to deal with headaches down the road.

Energy efficient.

100 Series products meet ENERGY STAR® qualifications in all climate zones. Their Fibrex® material frames block thermal transfer nearly 700 times better than aluminum, and full-perimeter weatherstripping helps provide superior insulation.

Resistant to air and water infiltration.

Andersen 100 Series products meet or exceed Performance Grade 30 air, water and structural requirements, helping keep to keep the wind and weather outside.

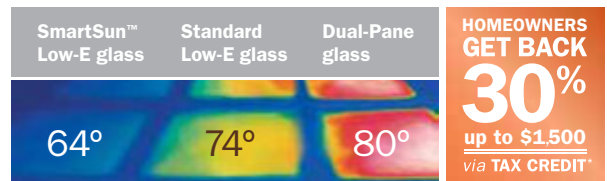
Designed to withstand the heat.*

Vinyl windows in dark colors can become soft when exposed to the sun's intense heat. Fibrex® material allows 100 Series products to retain their rigidity and strength in temperatures exceeding 160°F.*

Reliable operation.

All 100 Series products feature intelligently engineered Andersen® components and hardware known for their smooth, effortless and virtually maintenance-free operation.

Help homeowners reduce energy costs with optional SmartSun™ glass.



This thermal photograph shows how SmartSun™ glass affects solar heat gain, with the outside air temperature at 60°F. Homeowner tax credits are available for 100 Series products with SmartSun glass.**

Industry-leading service.

An extensive network of highly trained Andersen associates makes professional assistance just a quick phone call away for both you and your customers.

Most window and patio door warranties are prorated and end when a home is sold. Our ten year limited warranty transfers from owner to owner, which adds to a home's resale value when a customer moves.*



* See the limited warranty for details.

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Easy to customize. Easy to quote.

Choose from over 20,000 style, shape, size and option combinations to create the ideal window or patio door for every customer. Our exclusive Intelligent Quote (iQ) software makes bids easy to prepare, revise and convert to electronic orders for maximum accuracy.



Styles, Shapes & Sizes

100 Series windows and doors are available in a variety of styles and sizes to accommodate your design needs. All are easy to operate and have full-perimeter weatherstripping to offer a tight, energy-efficient seal. Fixed windows are available in many shapes and sizes. They can be used as a stand alone accent or in combination with other windows or patio door arrangements.

For a complete list of available sizes, visit www.andersenwindows.com.

Single-Hung Windows

This style features a fixed upper sash that is also available with an arch top to enhance the look of your home.



Specialty Fixed Windows

Arch top, Springline™, Circle Top™, quarter circle, full circle and rectangular shapes are available to complement your home's architectural style.



Gliding Windows

Gliding windows have one fixed sash and one that opens—you get to choose. A three-sash configuration, where two glide past a fixed center sash, is also available.



Gliding Patio Doors

Patio doors feature one fixed panel and one that glides smoothly on adjustable rollers. To add even more character and style, frame your door with sidelight and transom windows.



Casement & Awning Windows

Both styles open with the simple turn of a handle and can also be ordered as fixed picture windows.



Exteriors & Interiors

Exterior Colors

Andersen® 100 Series products offer four exterior colors, including darker Terratone® and Cocoa Bean colors that most vinyl windows can't offer. All feature an attractive matte finish that never needs painting.



Cocoa Bean



Sandtone



Terratone®



White

White Interiors

100 Series windows and doors feature an attractive matte white finish inside. This gives you the ability to select your favorite exterior color without compromising options for interior decoration.



Exterior shown in Terratone® color

Hardware

Windows



Casement and **Awning** hardware fold down conveniently so they don't interfere with window treatments.



Single-Hung and **Gliding** windows feature hardware that automatically locks when windows are closed, providing added security.

Patio Doors



Exterior Handles

Interior Handle

Gold Dust complements dark colored exteriors

Patio doors feature a multi-point locking system and an optional exterior keyed lock for enhanced security and convenience.

Glass

Low-E Glass

100 Series products with Low-E glass meet ENERGY STAR® qualifications in all climate zones. Energy-efficient Low-E glass is standard on 100 Series windows and patio doors.

SmartSun™ Glass

Optional SmartSun™ Low-E glass is the most energy-efficient glass we have ever offered. It rejects unwanted solar heat to help reduce cooling costs and blocks 95% of UV rays that can cause your home furnishings to fade—all while providing a clear view.

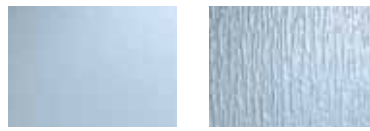
HOMEOWNERS GET BACK 30% up to \$1,500 via TAX CREDIT*

Dual-pane Glass

Dual pane glass is available for projects where cost is a primary concern and codes allow its use.

Patterned Glass

Our patterned glass delivers all the benefits of Low-E glass plus privacy. It's great in bathrooms, entryways, offices and other areas of the home where privacy is key. Patterned glass is also available with SmartSun™ Low-E glass.



Obscure

Cascade

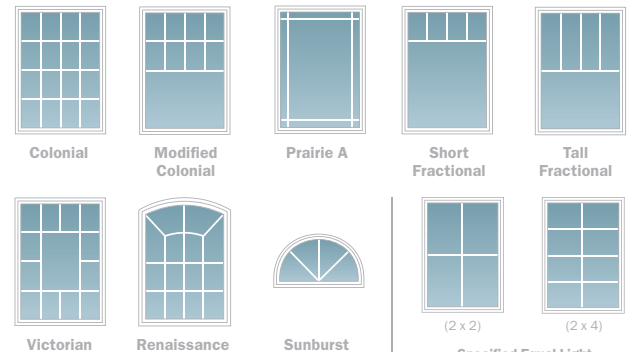


Reed

Fern

Grilles & Patterns

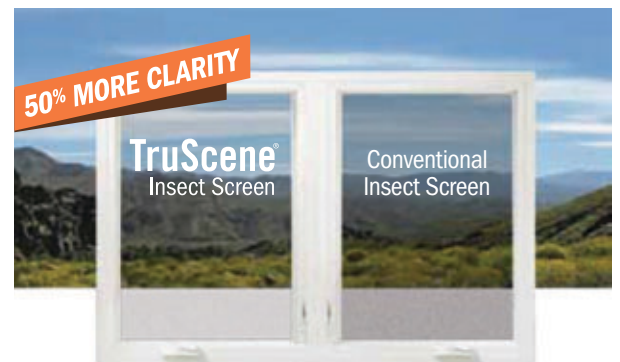
Andersen® 100 Series products offer **Finelight™** between-the-glass grilles to make windows and patio doors both beautiful and easy to clean. They feature an elegant sculpted profile and duplex color capability, allowing the interior and exterior grille colors to match those of the window or door. They are available in standard Andersen® grille patterns, as well as semi-custom specified equal light.



Specified Equal Light
Same-size rectangles across or down.

Insect Screens

With over 50% more clarity than our conventional insect screens, TruScene® insect screens give you beautifully unobstructed views. They let more sunlight and fresh air into your home, yet keep even some of the smallest insects out.



All comparisons made to conventional Andersen® insect screens. See actual samples for comparison.

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Fibrex® material. Tried and true.

It's another Andersen original, with 15 years of proven performance in some of our most popular windows and patio doors. Right now, millions of feet of our patented Fibrex® material are providing durable and reliable performance in homes across the country. You can do the same for your customers with 100 Series products.

Strong

Fibrex material is twice as stable and rigid as vinyl, resulting in windows and doors that are highly resistant to bowing and racking force.

Beautiful

Fibrex material provides a handsome matte interior and exterior finish that blends with any home's décor.

Energy Efficient

Fibrex material blocks thermal transfer nearly 700 times better than aluminum.

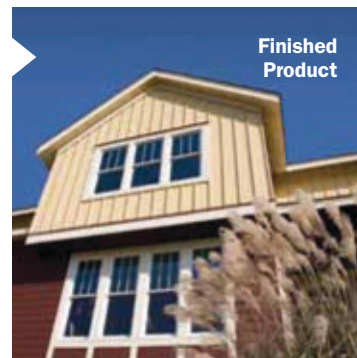
Colorful

A unique co-extrusion process literally bonds the color with the Fibrex material itself, for colors that won't fade and perform well in high temperatures.*

Sustainable

The Fibrex material used in 100 Series products result in a frame and sash composed of 40% pre-consumer reclaimed wood fiber.

Fibrex material begins as wood fiber reclaimed during the manufacture of Andersen® wood windows. The wood fiber combines with a polymer to form this unique composite material renowned for its strength, low-maintenance and low cost.



From the company known for its innovation.

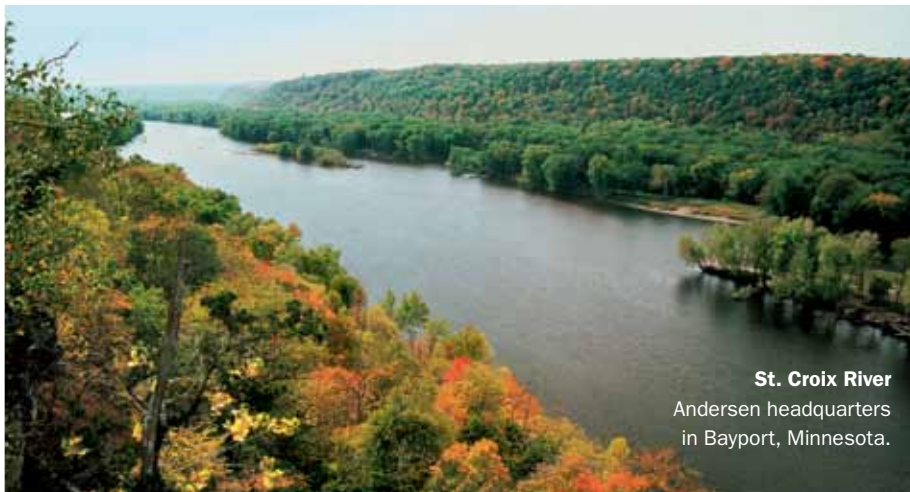
During its 100 year history, Andersen has continually set new standards for window and door design, durability, and performance. The Andersen® brand is synonymous with quality, which translates to peace of mind for homeowners. They'll know you insist on installing the very best products into their most treasured asset.



* See the limited warranty for details.

A history of stewardship.

Respect for the environment is nothing new at Andersen. For more than a century, it's been part of who we are. Our penchant for recycling and reclaiming materials began simply because it was good business. Now it's also a matter of promoting sustainability. Andersen is committed to helping you provide the long-lasting,* energy-efficient, environmentally responsible products your customers demand.



St. Croix River
Andersen headquarters
in Bayport, Minnesota.

We reuse what others discard.

Our exclusive Fibrex® material combines reclaimed wood fiber with a polymer material. This patented process allows the frame and sash used in 100 Series products to be composed of 40% pre-consumer reclaimed wood fiber by weight.



ENGINEERED WITH
FIBREX®

How we deliver it.

Andersen® products are not environmentally responsible because we say they are. Rather, it's because the organizations below say so. We adhere to the guidelines set forth by these nonprofit groups, in order to provide you with the products you need to reduce the environmental impact of your building projects.



Andersen® 100 Series products meet **ENERGY STAR®** qualifications in all climate zones. Fibrex® material blocks thermal transfer 700 times better than aluminum, and full-perimeter weatherstripping improves insulation.



Andersen is a charter member of the **U.S. Green Building Council** and supports its LEED® (Leadership in Energy and Environmental Design) Green Building Rating System.



** Under U.S. Green Building Council (USGBC) guidelines, Andersen is able to claim a percentage of Fibrex® material as pre-consumer recycled content. Working with **Scientific Certification Systems (SCS)**, we have certified this content to ISO 14021 standards in Andersen 100 Series windows and doors. This helps you gain important LEED Materials and Resource credits.



All of the materials and finishes on 100 Series windows and doors were tested to meet the **SCS Indoor Advantage™ Gold** program criteria for building materials that do not negatively impact indoor air quality.

* See the limited warranty for details.

** Certified recycled content value for Andersen® 100 Series picture window. Certified value varies by product line.

HOMEOWNERS
GET BACK
30%
up to \$1,500
via TAX CREDIT*

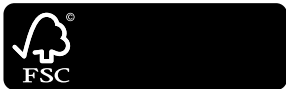
Remodeling a home? Andersen makes it easy for your customers to save.

The new Economic Stimulus Plan rewards homeowners for installing energy-efficient products in their existing homes. All 100 Series windows and patio doors with optional SmartSun™ glass qualify for a tax credit up to \$1,500.*

Contact your Andersen representative or visit www.andersenwindows.com/taxcredit to learn more.

owner²owner
LIMITED WARRANTY

Most window and patio door warranties are prorated and end when a home is sold. Ours keeps its full value for ten years and transfers from owner to owner, so it can add to the resale value of your home.**



Printed on FSC-certified paper manufactured with electricity in the form of renewable energy (wind, hydro and biogas), and includes a minimum of 10% post-consumer recovered fiber.

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